



Dart Aerospace Ltd.
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D4016-1**Job Sheet 198621****Part No:** D4016-1**Job Qty:** 6 pcs**Part Name:** Hinge Half, Base**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/31/19**Job Tracking No:****Due Date:** 9/9/19**Created By:** Marie Lajeunesse**Type:** Stock**Description:**

Note: DWG REV B SHEET 1 IPP REV:A NEW ISSUE 09-11-27 JLM VERIFIED BY :DD IPP Rev:B as per dwg
REV:A DD 10.02.22 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	6 pcs	9/9/19	9/9/19	0.00	0.39	Bandsaw - 1		BT 9/10/19
110	HAAS 4 Axis - B4B	6 pcs	9/9/19	9/9/19	0.03	2.58	HAAS - 1 - B4B		JMK 19/09/19
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	6 pcs	9/9/19	9/9/19	0.00	0.00	QC 8 - 12		CML 19/09/19
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		

**Container No:** S213515**Part:** D4016-1**Job No:** 198621**Serial No/Batch:** S213515**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 09/13/19

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7/31/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

160 Packaging 3-1 - Stock - B4B 6 pcs

9/9/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

170 QC 21 - SA

6 pcs

9/9/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

SEP 16 2019

DAS

70

9-89

Part Op 100 - CUT BLANK 1.00" LONG

Descriptions: 110 - (HAAS CNC Vertical Machine), MACHINE AS PER FOLIO FA869 AND DWG

130 - (QC8- Inspect parts - second check

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B1.000X1.000	304 Bar 1.00 X 1.00	.4800 ft (.08 ea)	100-Bandsaw - 1	5190 197

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M304B1.000X1.000	0	31	0

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Hinge Half, Base	0.875Inches $\pm$ 0.010	0.885 0.865		
2	Hinge Half, Base	0.250Inches $\pm$ 0.030	0.280 0.220		
3	Hinge Half, Base	0.380Inches + 0.030 - 0.000	0.410 0.380		
4	Hinge Half, Base	0.030Inches $\pm$ 0.030	0.060 0.000	Radius	
5	Hinge Half, Base	0.130Inches $\pm$ 0.030	0.160 0.100		
6	Hinge Half, Base	0.880Inches $\pm$ 0.030	0.910 0.850		
7	Hinge Half, Base	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
8	Hinge Half, Base	0.380Inches $\pm$ 0.030	0.410 0.350	Radius	
9	Hinge Half, Base	0.500Inches $\pm$ 0.030	0.530 0.470		
10	Hinge Half, Base	0.750Inches $\pm$ 0.030	0.780 0.720		

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NCR No.

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